

Product Data Sheet - Adhesive Recommendations

CMT offers the following adhesive recommendations for use with HYTAC materials:

Bonding HYTAC materials to themselves or other materials, e.g. aluminum		
Category	HYTAC Material	Preferred
Thermoset & CoPolymer	W	<p>Scotch-Weld 1838 Epoxy Adhesive (In stock at CMT Materials)</p> <p>Devcon HP250 (https://itwperformancepolymers.com/products)</p> <p>Loctite Hysol E-120HP (www.henkel.com)</p>
	WF	
	WFT	
	FLX	
	FLXT	
	C1R	
	HTF	

Insert installation			
Category	HYTAC Material	Preferred	Alternate
Thermoset & Copolymer	W	<p>Loctite 495 General Purpose Adhesive (www.henkel.com)</p>	<p>Loctite 411 Prism Instant Adhesive</p> <p>Loctite 4471 Instant Adhesive</p>
	WF		
	WFT		
	FLX		
	FLXT		
	C1R		
	HTF		